



# Diaphragm-Type Diaphragm Seal

## Pancake-Type Flanged Flush Diaphragm

Type L990.28

### Diaphragm Seals

#### Application

Process industry diaphragm seal to combine with pressure transmitters and Bourdon tube pressure gauges. Intended for corrosive, contaminated, hot or viscous pressure media.

#### Design

Wafer "pancake" flange with integral diaphragm which requires hydraulic fluid to transmit pressure to instrument.

#### Process Connection

2" to 5" per ASME/ANSI B16.5

#### Instrument Connection

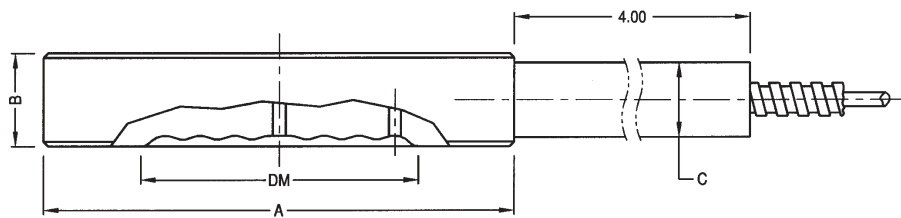
Capillary or 1/4" NPT-female

#### Suitable Pressure Ranges

10 inH<sub>2</sub>O to class 2500, depending on flange and diaphragm size and process conditions

#### Available Options (connections, materials etc.)

See Selection Guide (over)



DM=EFFECTIVE DIAPHRAGM DIAMETER  
CLASS=FLANGE RATING PER ASME B16.5  
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED

SIZE	CLASS	A	B	C	DM
2"	150#-2500#	4.00	0.78	0.63	2.4
3"		5.28			3.5
4"	150#-1500#	6.22			3.5
5"		7.33			4.9

DWG.#2212153-5

To determine the effects of temperature and response time in a specific application, contact the factory for an **Application Questionnaire**. The information provided will allow WIKA Technical Support to accurately model your application parameters using state-of-the-art computer simulation techniques.

**ACS L990.28**  
(ACS 99.05)

# Selection Guide - Type L990.28

Type L990.28,CPLX2.0-RF,SS,SS,NO,NONE

## Back-up Flange Pressure Rating

**NONE = Without back-up flange**

150R = 150#RF

300R = 300#RF

600R = 600#RF

900R = 900#RF

15XR = 1500#RF

25XR = 2500#RF

XXXX = Other (Define flange rating on purchase order)

## Back-up Flange Material

**NO = Without back-up flange**

SS = 316 stainless steel

CS = Carbon-steel passivated, powder coated

## Wetted Material

**SS = 316 stainless steel**

**MO = Monel® 400 (See note 2)**

**HB = Hastelloy® B-2 (See note 2)**

**HC = Hastelloy® C-276 (See note 2)**

TF = 316 stainless steel, virgin Teflon® lined

PF = 316 stainless steel, Teflon® coated

EC = 316 stainless steel, ECTFE (Halar®) coated

IN = Inconel® 600 (See note 2)

IC = Incoloy® 825 (See note 2)

**TA = Tantalum (See note 2)**

TI = Titanium, grade 2 (See note 3)

NI = Nickel 200 (See note 2)

ZI = Zirconium (See note 3)

SA = 316 stainless steel, gold-plated

## Upper Housing Material

SS=316 stainless steel

TI=Titanium, grade 2

## Flange Rating (Other facings available)

**RF = Raised face**

XX = Other (Define flange facing on purchase order)

## Process Connection

1.5 = 1.5" Pipe

**2.0 = 2" Pipe**

**3.0 = 3" Pipe**

**4.0 = 4" Pipe**

**5.0 = 5" Pipe**

## Instrument Connection

1/4F = 1/4" NPT female

**CPL = Capillary connection (To weld capillary directly to seal)**

## Diaphragm Seal Design (See note 1)

Type L990.28 = Pancake Type, Flush Diaphragm

## Notes

1. Pressure rating based on blind flange rating. Suitable pressure ranges from 10" H<sub>2</sub>O, depending on diaphragm size and process conditions.

2. Supplied with a smooth raised face finish.

3. When used with a stainless steel upper housing, diaphragm is bonded to upper housing (max. 300°F media temperature).

Options not listed may be available, please consult factory!  
Fill Fluid & Mounting options: Please reference data sheet ACS 99.MO.

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## Ordering Information:

State computer part number (if available) / type number / size / range / connection size and location / options required.

Specifications given in this price list represent the state of engineering at the time of printing.  
Modifications may take place and the specified materials may change without prior notice

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**WIKAL Instrument Corporation**

1000 Wiegand Boulevard

Lawrenceville, Georgia 30043-5868

Tel: 770-513-8200 Fax: 770-338-5118

<http://www.wika.com> e-mail: [chemseal@wika.com](mailto:chemseal@wika.com)